

Items for Long Lead Time Consideration

1. PURPOSE AND SCOPE

There are purchased parts required for Mill Duty and custom builds that may have a long lead time. To limit the time required to receive these types of items after the final customer approval process is completed, the Engineering Design staff may request certain long lead time items are purchased before final approval is completed. The Designer must have every expectation that the item will be used on the final product, without substitution.

Rather than attempting to foresee every possible part number within the known product groups, the Designers are given discretion to identify the items with expected long lead times during the design process. The list below is only a guide to product types that may have longer lead times. Custom products and some standard products within these groups should be considered for integration into the Pre-Order Process.

2. PRODUCT GROUPS FOR LONG LEAD TIME CONSIDERATION

- Motors
- Gearboxes
- Custom gearing
- Drives
- Sheaves
- Hydraulic components
- Forged forks
- Special bearings
- Large structural beams
- PLCs
- DC electrical components
- Special electrical equipment
- Weigh Scales
- Large/customer specified crane hooks
- Nonstock pneumatic valves
- Allen Bradley products

3. FURTHER GUIDANCE

For further guidance, contact the Engineering Manager or designee.

4. Document Management

The most recent version of this document is available on the Company Intranet.